Cross Aldol Products from α -Haloalkoxysilanes and Silyl Enol Ethers

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 α -Haloalkoxysilanes have been prepared by cleavage of the C-S bond in O, S-acetals with sulfuryl chloride, and by cleavage of C-Sn bond in α -silyloxystannanes by bromine. The α -haloalkoxysilanes, both after isolation or after preparation in situ react with silyl enol ethers to yield silyl-protected cross aldol products. The reaction is catalyzed by Lewis acids.

The aldol reaction is an efficient tool for the formation of C-C bonds. Problems associated with this reaction, such as dehydration, self-condensation and polyaldol condensation² can be avoided by reaction of silyl enol ethers with aldehydes in the presence of fluoride ion as a catalyst.³ Ketones will participate in the reaction when stoichiometric amounts of titanium tetrachloride are used.4 Aldol products, where the alcoholic oxygen is protected with an alkyl substituent, are obtained by reacting silvl enol ethers with α-halo ethers.⁵ Alkyl groups, however, have limited value in the protection of alcohols because of the conditions required for their removal.6 In recent years silyl groups, e.g. t-butyldimethylsilyl (TBDMS), have gained wide popularity in alcohol protection, because of their stability and their ready removal under mild conditions.⁷ We report herein the formation of aldol products where the alcoholic oxygen is protected with a t-butyldimethylsilyl or a dimethylthexylsilyl[†] group. The silyl protected aldol products were obtained by reaction of α-haloalkoxysilanes with silvl enol ethers.

The primary O,S-acetal 2a (R¹ = H) was prepared from ethanethiol and paraformaldehyde followed by reaction with dimethylthexylsilyl chloride in the presence of an amine base.⁸ The secondary hemithioacetals 2b and 2d, however, were not formed in the corresponding reaction between ethanethiol and acetaldehyde or benzaldehyde. Instead, these hemithioacetals and 2c were prepared by an alternative method based on a recently published method for the synthesis of O-trimethylsilyl monothioacetals from thiols and carbonyl compounds.⁹ The reaction was effected by addition of the aldehyde to a mixture of ethanethiol, 1-(dimethylthexylsilyl)imidazole and a catalytic amount of dimethylthexylsilyl triflate (TDS-Tfl), and the products were the corresponding O-dimethylthexylsilyl monothioacetals 2b-2d (53-61 % yields) (Scheme 1).

The α -haloalkoxysilanes 4 were formed from the O,S-acetals 2 or stannanes 3 in sulfuryl chloride- or bromine-mediated cleavage reactions. The former reaction is an extension of our previous work on the cleavage of the C-S bond in O,S-acetals by sulfuryl chloride. 8.10 In the cleavage

of the O,S-acetals with sulfuryl chloride, ethanesulfenyl chloride is formed together with the α -halo ether. The former is a powerful electrophile itself which reacts with silyl enol ethers, 11 but which can, however, be removed together with the solvent on evaporation. Alternatively, ethanesulfenyl chloride can be used for the cleavage of the O,S-acetals to α -chloro ethers in which case diethyl disulfide is the coproduct. Thus in the reaction with sulfuryl chloride 0.5 mol equivs. of sulfuryl chloride were used to cleave half of the O,S-acetal. The remaining half was cleaved by the ethanesulfenyl chloride generated in the first reaction. 10e

Scheme 2.

It is well known that C–Sn bonds are cleaved by bromine or iodine, ¹² and in Bu₃SnCH₂SR it is the alkylthiomethyl group which is selectively split off by halogens. ¹³ This work confirms the selective formation of α -halo ethers 4 from α -silyloxyalkylstannanes in reactions with sulfuryl chloride, or preferably bromine.

The C-S bond in the O, S-acetals 2 is cleaved faster than the C-Sn bond in the stannanes 3 by sulfuryl chloride. The reaction with the acetals is run at -78 °C whereas only 3a of the stannanes reacts at ambient temperature. The stannanes, however, can be cleaved by bromine at -78 °C.

The preferential cleavage of the ether substitutent in the stannanes 3 can be rationalized in terms of the ability of tin

Scheme 3.

to stabilize an adjacent carbocation. Support for this postulate was sought in a separate study where the electronic nature of the oxygen substituent was changed from a methyl to an acyl group in compound 5 (Scheme 2). The methoxymethyl derivative $\bf 5a$ was cleaved by sulfuryl chloride to give the α -chloromethyl ether $\bf 6a$ whereas in the

acetoxymethyl derivative **5b**, the cleavage using sulfuryl chloride was between the metal and a butyl group to give butyl chloride and the stannyl chloride **7**. The same type of change in regioselectivity has been observed in the sulfur series.¹⁴

The reactions between the α -haloalkoxysilanes and the silyl enol ethers were run at $-78\,^{\circ}\mathrm{C}$ because of low thermal stability of the former, except in the case of the chloromethyl silyl ether 4c where the reaction could be run at $0\,^{\circ}\mathrm{C}$. The reactions are slow in the absence of a Lewis acid catalyst. We have found that the presence of zinc bromide

in up to ca. 10 mol % is effective. This is demonstrated by the reactions between the silyl enol ether $8 (R^2 = Ph, R^3 = R^4 = H)$ with the chloromethyl ether 4a at 0°C when the yield of the aldol product increased from <5% (after 48 h) to 74% (after 3 h) on addition of catalyst; with the α -chloroethyl ether 4e at -78°C, the figures were 20% (after 20 h) and 69% (after 3 h); with 4g < 10% (after 20 h) and 72% (after 20 h); with 4i 44% (after 20 h) and 67% (after 3 h).

For the reactions of the α -bromo ethers 4b, 4d, 4f and 4h addition of zinc bromide was not required. The bromo ethers were formed from the corresponding stannanes at $-78\,^{\circ}$ C and could not be isolated because of instability (vide supra). They react further in situ with the silyl enol ethers 8 in the presence of the tributylstannyl bromide formed in the bromination of the stannanes 3. Presumably the tributylstannyl bromide is responsible for the catalysis. This assumption is supported by the finding that addition of tributylstannyl bromide to a mixture of pure α -bromo ether 4b and 2-trimethylsilyloxypropene (8, $R^2 = Me$, $R^3 = R^4 = H$) leads to the formation of the aldol 9b. In the absence of tributylstannyl bromide, 9b was not formed.

Experimental

The mass spectra were recorded at 70 eV ionizing current and ammonia was used for chemical ionization (CI); the spectra are presented as m/z (% rel. int.). The ¹H NMR spectra were recorded at 200 or 300 MHz; the ¹³C NMR spectra at 50 or 75 MHz. The solvent was CDCl₃.

Starting materials available by literature methods: (Dimethylthexylsilyloxy)methyl ethyl sulfide (2a),8 (t-butyldimethylsilyloxymethyl)tributylstannane (3a),15 chloromethoxy(t-butyl)dimethylsilane (4a),10d chloromethoxy(dimethylsilane)

methyl)thexylsilane (4c),8 and (methoxymethyl)tributylstannane (5a).16

1-(Dimethylthexylsilyl)imidazole 1.¹⁷ Dimethylthexylsilyl chloride (9.6 ml, 50 mmol) and imidazole (3.4 g, 50 mmol) in triethylamine (150 ml) under N₂ were heated together under reflux for 5 h, after which the mixture was filtered and the filtrate evaporated. The product was purified by distillation. Yield 7.48 g (72%); colourless liquid, b.p. 140–143 °C/0.40 mmHg. ¹H NMR: δ 0.40 (SiMe), 0.72 (d, *J* 6.7 Hz, Me in thexyl), 0.75 (Me in thexyl), 1.50 (m, *J* 6.7 Hz, CH in thexyl), 6.86 (NCHN), 7.02 and 7.47 (d, *J* 14.2 Hz, NCHC). ¹³C NMR: δ –2.9 (SiMe), 18.5 and 20.5 (Me in thexyl), 25.0 (C in thexyl), 34.1 (CH in thexyl), 121.5, 130.6 and 141.2 (CH in imidazole). MS (CI): 211 (36, *M*+1), 160 (9), 126 (3), 114 (3), 110 (2), 94 (5), 91 (3), 84 (8), 69 (100), 58 (11).

General procedure for the preparation of the O,S-acetals **2b-d**. A mixture of ethanethiol (1.48 ml, 20 mmol), 1-(dimethylthexylsilyl)imidazole (2.10 g, 10 mmol) and dimethylthexylsilyl triflate (0.09 ml, 0.5 mmol) under N_2 was stirred at ambient temperature for 3 h. The aldehyde (13 mmol) was added dropwise. After 120 h of stirring, diethyl ether was added and the solution washed with 1 M sodium hydroxide (\times 2) and brine (\times 2). The dried (MgSO₄) solution was evaporated and the crude product purified by flash chromatography on silica gel using EtOAc-hexane (1:40) for elution.

1-(Dimethylthexylsilyloxy)ethyl ethyl sulfide **2b**. Yield 1.52 g (61 %); colourless liquid. Anal. $C_{12}H_{28}OSSi$: C,H. ¹H NMR: δ 0.12 (SiMe), 0.81 (Me in thexyl), 0.85 (d, J 6.8 Hz, Me in thexyl), 1.22 (t, J 7.5 Hz, Me), 1.47 (d, J 6.2 Hz, Me), 1.60 (m, J 6.8 Hz, CH in thexyl), 2.56 (1 H, dq, J 12.3 and 7.5 Hz, H_A, CH₂), 2.63 (1 H, dq, J 12.3 and 7.5 Hz, H_B, CH₂), 5.02 (q, J 6.2 Hz, CH). ¹³C NMR: δ -2.7 and -2.3 (SiMe), 15.2 (Me) 18.7 and 20.3 (Me in thexyl), 22.5 (CH₂), 25.0 (C in thexyl), 25.7 (Me), 34.3 (CH in thexyl), 74.3 (CH). MS (CI): 249 (15, M+1), 187 (78), 163 (15), 136 (22), 120 (100), 91 (29), 90 (31), 89 (74), 74 (31), 73 (23).

1-(Dimethylthexylsilyloxy)hexyl ethyl sulfide 2c. Yield 1.76 g (58%); colourless liquid. Anal. $C_{16}H_{36}OSSi: C,H$. ¹H NMR: δ 0.11 and 0.15 (SiMe), 0.81 (Me in thexyl), 0.85 (d, J 6.9 Hz, Me in thexyl), 0.8–0.9 and 1.1–1.8 (m, pentyl and CH in thexyl), 1.21 (t, J 7.4 Hz, Me), 2.57 (q, J 7.4 Hz, CH₂), 4.76 (t, J 6.3 Hz, CH). ¹³C NMR: δ –2.9 and –2.1 (SiMe), 14.2 and 15.2 (Me) 18.7, 18.8, 20.3 and 20.4 (Me in thexyl), 21.8, 22.8, 26.0, 31.7 and 39.1 (CH₂), 25.1 (C in thexyl), 34.3 (CH in thexyl), 78.8 (CH). MS (CI): 305 (1, M+1), 243 (30), 222 (4), 219 (3), 176 (100), 159 (5), 145 (5), 136 (7), 91 (6), 90 (11).

 α -(Dimethylthexylsilyloxy)benzyl ethyl sulfide **2d**. Yield 1.64 g (53 %). Anal. C₁₇H₃₀OSSi: C,H. ¹H NMR: δ 0.04

and 0.23 (SiMe), 0.88 and 0.89 (Me in thexyl), 0.92 (d, J 7.0 Hz, Me in thexyl), 1.15 (t, J 7.4 Hz, Me) 1.68 (m, J 7.0 Hz, CH in thexyl), 2.36 (1 H, dq, J 12.4 and 7.4 Hz, H_A, CH₂), 2.56 (1 H, dq, J 12.4 and 7.4 Hz, H_B, CH₂), 5.99 (CH), 7.2–7.5 (m, Ph). ¹³C NMR: δ –1.9 and –1.4 (SiMe), 15.8 (Me) 19.8, 19.9, 21.3 and 21.5 (Me in thexyl), 22.0 (CH₂), 23.7 (C in thexyl), 35.3 (CH in thexyl), 80.3 (SCHO), 127.5, 128.9 and 129.5 (CH in Ph), 144.1 (C in Ph). MS (CI): 311 (1,M+1), 249 (100), 234 (3), 225 (3), 182 (23), 165 (9), 151 (13), 91 (27), 90 (23), 73 (18).

General procedure for the preparation of (silyloxyalkyl)tributylstannane compounds 3. Butyllithium in hexane (31.3 ml, 50 mmol) was added to a solution of dry isopropylamine (5.57 g, 55 mmol) in dry THF (100 ml) under nitrogen at 0 °C. After 15 min tributylstannane (13.0 ml, 50 mmol) was added dropwise, and the solution was stirred at $0\,^{\circ}\text{C}$ for 30 min and cooled to $-78\,^{\circ}\text{C}$ before the aldehyde was added over 1 min. The solution was stirred for 10 min before 1 M NH₄Cl (aq.) was added, and the mixture extracted with diethyl ether. The washed and dried (MgSO₄) ether solution was evaporated and the residue dissolved in dichloromethane (100 ml). tert-Butyldimethylsilyl chloride (8.31 g, 55 mmol), triethylamine (6.07 g, 60 mmol), and 4-N,N-dimethylaminopyridine (0.24 g, 2 mmol) were added, and the resultant solution was stirred at ambient temperature overnight. The solution was then washed with 1 M NH₄Cl (aq.) (50 ml), dried (MgSO₄), evaporated and the product purified by flash chromatography on silica gel using pentane for elution.

[*I*-(t-Butyldimethylsilyloxy)ethyl]tributylstannane **3b**. Yield 79 %; colourless liquid. Anal. $C_{20}H_{46}OSiSn$: C,H. ¹H NMR: δ 0.02 and 0.04 (SiMe), 0.8–1.6 (m, Bu, t-Bu and Me), 4.17 (q, *J* 7.3 Hz, CH). ¹³C NMR: δ –4.9 and –4.4 (SiMe), 8.6, 13.7, 27.6, 29.3 (Bu), 18.1 (C in t-Bu), 24.5 (Me), 25.9 (Me in t-Bu), 63.8 (CH). MS (CI): 452/451/450/449/448/447/446 (1/1/2/1/2/1/1, *M*), 414 (11), 412 (11), 411 (15), 410 (59), 409 (24), 408 (48), 407 (19), 406 (25), 308 (25), 306 (18), 304 (12), 159 (100).

[1-(t-Butyldimethylsilyloxy)hexyl]tributylstannane 3c. Yield 63 %; colourless liquid. Anal. $C_{24}H_{54}OSiSn$: C,H. 1H NMR: δ 0.01 and 0.04 (SiMe), 0.8–1.0 and 1.2–1.8 (m, Bu, t-Bu and pentyl), 4.1–4.2 (m, CH). 13 C NMR: δ –5.1 and –4.8 (SiMe), 8.9, 13.6, 27.5, 29.2 (Bu), 13.9, 22.6, 26.9, 32.0, 38.5 (pentyl), 15.4 (C in t-Bu), 25.8 (Me in t-Bu), 69.3 (CH). MS(CI): 508/507/506/505/504/503/502 (1/1/1/1/1/1/1/1, M), 466 (13), 464 (11), 449 (3), 382 (4), 380 (4), 308 (7), 215 (100).

[α-(t-Butyldimethylsilyloxy)benzyl]tributylstannane **3d**. Yield 59 %; colourless liquid. Anal. $C_{25}H_{48}OSiSn$: C,H. ¹H NMR: δ -0.19 and 0.03 (SiMe), 0.7-1.5 (m, Bu and *t*-Bu), 5.17 (CH), 7.0-7.5 (m, Ph). ¹³C NMR: δ -5.2 and -4.7 (SiMe), 9.3, 13.6, 27.5, 29.0 (Bu), 18.2 (C in *t*-Bu), 26.0 (Me in *t*-Bu), 71.4 (CH), 123.0, 124.0, 128.0, (CH in Ph) 147.9

(C in Ph). MS (CI): 512/510 (1/1, *M*), 315 (16), 313 (26), 311 (19), 291 (17), 289 (12), 257 (11), 235 (20), 233 (16), 221 (52), 179 (80), 73 (100).

Bromomethoxy(t-butyl)dimethylsilane 4b. Bromine in tetrachloromethane (1.0 M, 2.0 ml) was added dropwise to a solution of (t-butyldimethylsilyloxymethyl)tributyl-stannane 3a (2.0 mmol) in dichloromethane (2 ml) under nitrogen at -78 °C. The resultant solution was stirred for 10 min and the α -bromo ether 4b trapped with 2-trimethylsilyloxypropene at -78 °C (vide infra, 9a).

1-Bromoethoxy(t-butyl)dimethylsilane 4d. Compound 4d was prepared as 4b above and trapped with 2-trimethylsilyloxypropene (vide infra, 9g).

(1-Chloroethoxy)dimethylthexylsilane 4e. Sulfuryl chloride (0.04 ml, 0.5 mmol) in dry dichloromethane (1 ml) was added with stirring to a solution of the O, S-acetal 3b (1.0 mmol) in dichloromethane (1 ml) under N_2 at -78 °C. The mixture was stirred for 20 min and the title compound 4e trapped with 1-phenyl-1-trimethylsilyloxyethene at -78 °C (vide infra, 9h).

1-Bromohexyloxy(t-butyl)dimethylsilane 4f. Compound 4f was prepared as for 4b above and trapped with 2-trimethylsilyloxypropene (vide infra, 9i).

(1-Chlorohexyloxy)dimethylthexylsilane 4g. Compound 4g was prepared as 4e above and trapped with 1-phenyl-1-trimethylsilyloxyethene (vide infra, 9j).

 α -Bromobenzyloxy(t-butyl)dimethylsilane **4h**. Compound **4h** was prepared as **4b** above and trapped with 2-trimethylsilyloxypropene (vide infra, **9k**).

(α -Chlorobenzyloxy)dimethylthexylsilane **4i**. Compound **4i** was prepared as for **4e** above and trapped with 1-phenyl-1-trimethylsilyloxyethene (*vide infra*, **91**).

(Acetoxymethyl)tributylstannane 5b. Acetyl chloride (3.4 ml, 48.3 mmol) was added at 0°C to a mixture of hydroxymethyltributylstannane¹⁸ (14.1 g, 43.9 mmol), triethylamine (6.8 ml, 48.3 mmol) and 4-N,N-dimethylaminopyridine (244 mg, 2 mmol) in dichloromethane (100 ml). The mixture was stirred for 24 h while reaching ambient temperature and the solution was washed successively with water, 1 M HCl, sodium hydrogen carbonate and brine. Yield 14.6 g (92%). 2.0 g of the crude product were distilled under reduced pressure to give the product; 1.65 g, b.p. 96–100°C/0.1 mmHg. ¹H NMR: δ 0.8–1.0 (Bu), 1.2–1.5 (Bu), 1.4–1.6 (Bu), 2.00 (MeCO), 4.11 (CH₂O). ¹³C NMR: δ 9.7 and 13.7 (Bu), 20.6 (MeCO), 27.7 and 29.0 (Bu), 55.7 (SnCH₂O), 171.6 (CO).

Chloromethyl methyl ether 6a. Sulfuryl chloride (0.39 ml, 4.8 mmol) was added dropwise to (methoxymethyl)tributylstannane (1.54 g, 4.5 mmol) at 0°C. The mixture was stirred at 0°C for 3 h and chloromethyl methyl ether distilled off at atmospheric pressure. Yield 120 mg (33%), b.p. 54–58°C¹⁹ [a substantial amount of product was lost during distillation]. ¹H NMR: δ 3.44 (Me), 5.38 (CH₂).

Bromomethyl methyl ether 6b. Bromine (0.21 ml, 4.1 mmol) in tetrachloromethane (4 ml) was added dropwise at 0°C to a solution of (methoxymethyl)tributylstannane (1.38 g, 4.1 mmol) in tetrachloromethane (4 ml). The mixture was stirred at 0°C for 30 min before bromomethyl methyl ether was distilled off together with the solvent. [1 H NMR: δ 3.35 (Me), 5.88 (CH₂)] To the distillate was added a solution of thiophenol (0.40 ml, 3.9 mmol) and triethylamine (0.55 ml, 3.9 mmol) in dichloromethane. The mixture was stirred at ambient temperature for 18 h, diethyl ether added, and the solution washed with sodium carbonate, dried (MgSO₄) and evaporated. The crude product was distilled under reduced pressure to give (methoxy)methylthiobenzene.²⁰ Yield 0.55 g (87%), b.p. 58-60°C/0.1 mmHg. ¹H NMR: δ 3.35 (Me), 4.86 (CH₂), 7.1-7.6 (m, Ph).

(Acetoxymethyl)dibutylchlorostannane 7. Sulfuryl chloride (0.45 ml, 7 mmol) was added at 0 °C to a solution of acetoxymethyltributylstannane (1.90 g, 5.2 mmol) in chloroform (10 ml). The mixture was stirred at 0 °C for 3 h and at ambient temperature for 1 h, before butyl chloride and chloroform were distilled off at atmospheric pressure [¹H NMR: δ 0.7–2.0 (7 H, m), 3.55 (2 H, t, J 7 Hz), BuCl²¹]. The residue 7 was dried at 0.1 mmHg. Yield 1.60 g (90 %). ¹H NMR: δ 0.8–1.0 (6 H, Bu), 1.3–1.5 (8 H, Bu), 1.6–1.7 (4 H, Bu), 2.15 (MeCO), 3.90 (CH₂Sn).

4-t-Butyldimethylsilyloxy-2-butanone 9a. 2-Trimethylsilyloxypropene (0.52 g, 4.0 mmol) was added at -78 °C to a mixture of bromomethoxy(t-butyl)dimethylsilane (2.0 mmol, vide supra) and the mixture was allowed to reach ambient temperature overnight. The solvent was evaporated the residual material dissolved in diethyl ether and the ether solution washed with saturated aquous potassium fluoride, dried (MgSO₄) and evaporated to leave the crude product which was purified by flash chromatography on silica gel using EtOAc-hexane (1:10) for elution. Yield 89 mg (22 %); colourless liquid. Anal C₁₀H₂₂O₂Si: C,H. ¹H NMR: δ -0.05 (SiMe), 0.84 (t-Bu), 2.13 (Me), 2.57 (t, J 6.3 Hz, CH₂CO), 3.84 (t, J 6.3 Hz, CH₂O). ¹³C NMR: δ -5.4 (SiMe), 18.3 (C in t-Bu), 25.9 (Me in t-Bu), 30.7 (Me), 46.7 (CH₂CO), 59.0 (CH₂O).

4-Dimethylthexylsilyloxy-2-butanone **9b**. (Chloromethoxy)-dimethylthexylsilane (1.05 g, 5.0 mmol) in dry dichloromethane (5 ml) was added dropwise under N_2 at 0 °C to a stirred mixture of 2-trimethylsilyloxypropene (1.31 g, 10.0 mmol) and zinc bromide (113 mg, 0.5 mmol) in dry di-

chloromethane (10 ml). The mixture was stirred for 3 h, during which time it reached ambient temperature, diluted with diethyl ether and washed with saturated aqueous sodium hydrogen carbonate (× 2) and brine (× 2). The dried (MgSO₄) solution was evaporated and the crude product purified by flash chromatography using EtOAc-hexane (1:20). Yield 810 mg (70%); colourless liquid. Anal. $C_{12}H_{26}O_2Si: C,H.$ ¹H NMR: δ 0.09 (SiMe), 0.82 (Me in thexyl), 0.86 (d, J 6.9 Hz, Me in thexyl), 1.58 (m, J 6.9 Hz, CH in thexyl), 2.18 (Me), 2.61 (t, J 6.3 Hz, CH₂CO), 3.87 (t, J 6.3 Hz, CH₂O). ¹³C NMR: δ -3.7 (SiMe), 18.4 and 20.2 (Me in thexyl), 24.9 (C in thexyl), 30.6 (Me), 34.1 (CH in thexyl), 46.4 (CH₂CO), 58.5 (CH₂O), 208.0 (CO). MS (CI): 231 (27, M+1), 215 (3), 159 (1), 145 (100), 129 (1), 115 (5), 106 (4), 89 (2), 75 (1).

2-(Dimethylthexylsilyloxymethyl)cyclopentanone **9c**. Compound **9c** was prepared as for **9b** above. Yield 820 mg (64%); colourless liquid. Anal. $C_{14}H_{28}O_2Si$: C,H. ¹H NMR: δ 0.06 and 0.07 (SiMe), 0.81 (Me in thexyl), 0.86 (d, J 6.9 Hz, Me in thexyl), 1.59 (m, J 6.9 Hz, CH in thexyl), 1.8–2.3 (m, CH₂ and CH), 3.71 (1 H, dd, J 9.9 and 3.2, H_A, CH₂), 3.86 (1 H, dd, J 9.9 and 4.6, H_B, CH₂). ¹³C NMR: δ –3.9 and –3.8 (SiMe), 18.3 and 20.1 (Me in thexyl), 20.8, 26.2 and 39.0 (CH₂), 24.9 (C in thexyl), 34.1 (CH in thexyl), 50.8 (CH), 61.6 (CH₂), 219.9 (CO). MS (CI): 257 (100, M+1), 173 (7), 171 (95), 157 (11), 141 (13), 97 (33), 92 (29), 89 (18), 84 (5), 75 (10).

2-(Dimethylthexylsilyloxymethyl)cyclohexanone 9d. Compound 9d was prepared as for 9b above. Yield 970 mg (72 %); colourless liquid. Anal. $C_{15}H_{30}O_2Si: C,H.$ ¹H NMR: δ 0.08 and 0.09 (SiMe), 0.83 (Me in thexyl), 0.87 (d, J 6.9 Hz, Me in thexyl), 1.4–2.3 (m, CH₂ and CH), 3.56 (1 H, dd, J 10.3 and 8.0, H_A, CH₂), 3.95 (1 H, dd, J 10.3 and 4.6, H_B, CH₂). ¹³C NMR: δ –3.6 (SiMe), 18.4 and 20.4 (Me in thexyl), 24.6 (C in thexyl), 25.1, 27.6, 31.0 and 42.1 (CH₂), 34.2 (CH in thexyl), 52.8 (CH), 62.0 (CH₂), 212.2 (CO). MS (CI): 271 (65, M+1), 255 (3), 243 (2), 185 (100), 171 (13), 155 (3), 143 (1), 106 (4), 89 (2), 75 (3).

3-(Dimethylthexylsilyloxy) propiophenone **9e.** Compound **9e** was prepared as for **9b** above. Yield 1.08 g (74%); colourless liquid. Anal. $C_{17}H_{28}O_2Si: C,H.$ ¹H NMR: δ 0.05 (SiMe), 0.72 (Me in thexyl), 0.78 (d, J 6.9 Hz, Me in thexyl), 1.50 (m, J 6.9 Hz, CH in thexyl), 3.10 and 3.96 (t, J 6.6 Hz, CH₂), 7.4–8.0 (m, Ph). ¹³C NMR: δ –3.7 (SiMe), 18.3 and 20.1 (Me in thexyl), 24.9 (C in thexyl), 34.0 (CH in thexyl), 41.5 and 59.0 (CH₂), 128.1, 128.3 and 132.8 (CH in Ph), 137.2 (C in Ph), 201.8 (CO). MS (CI): 310 (3, M+18), 293 (100, M+1), 253 (14), 248 (2), 240 (20), 223 (16), 207 (31), 177 (1), 120 (1), 105 (7), 91 (5).

Methyl 2,2-dimethyl-3-dimethylthexylsilyloxypropionate **9f**. Compound **9f** was prepared as for **9b** above. Yield 1.17 g (85%); colourless liquid. Anal. $C_{14}H_{30}O_3Si: C,H.$ ¹H NMR: δ 0.00 (SiMe), 0.77 (Me in thexyl), 0.81 (d, J 6.8 Hz, Me in

thexyl), 1.10 (Me), 1.54 (m, J 6.8 Hz, CH in thexyl), 3.50 (CH₂), 3.60 (MeO). ¹³C NMR: δ –3.7 (SiMe), 18.6 and 20.4 (Me in thexyl), 22.1 (Me), 25.2 (C in thexyl), 34.5 (CH in thexyl), 45.1 (C), 51.8 (MeO), 70.3 (CH₂), 177.8 (CO). MS (CI): 275 (100, M+1), 259 (1), 243 (2), 205 (12), 203 (14), 189 (46), 106 (22), 105 (11), 91 (13), 74 (18).

4-(t-Butyldimethylsilyloxy)-2-pentanone **9g**. Compound **9g** was prepared as for **9a** above. Yield 270 mg, (62 %), colourless liquid. Anal C₁₁H₂₄O₂Si: C,H. ¹H NMR: δ 0.04 and 0.06 (SiMe), 0.86 (*t*-Bu), 1.17 (d, *J* 6.1 Hz, Me), 2.16 (MeCO), 2.42 (1 H, dd, *J* 15.0 and 5.3 Hz, H_A, CH₂), 2.64 (1 H, dd, *J* 15.0 and 7.2 Hz, H_B, CH₂), 4.29 (m, *J* 7.2, 6.3 and 5.1 Hz, CH). ¹³C NMR: δ –4.9 and –4.6 (SiMe), 18.0 (C in *t*-Bu), 24.0 (Me), 25.8 (Me in *t*-Bu), 31.5 (MeCO), 53.3 (CH₂), 65.7 (CH), 207.6 (CO). MS (CI): 219 (16, *M*+1), 218 (16, *M*), 217 (100), 203 (10), 159 (83), 115 (13), 92 (23), 91 (20), 74 (40).

3-(Dimethylthexylsilyloxy)butyrophenone 9h. 1-Phenyl-1trimethylsilyloxyethene (384 mg, 2.0 mmol) in dry dichloromethane (1 ml) and zinc bromide (23 mg, 0.1 mmol) was added with stirring to a solution of (1-chloroethoxy)dimethylthexylsilane (1.0 mmol, vide supra) in dichloromethane (2 ml) at -78 °C under N₂. After being stirred at -78°C for 3 h, the reaction was worked up and purified as for 9b. Yield 210 mg (69%); colourless liquid. Anal. $C_{18}H_{30}O_2Si: C,H.$ ¹H NMR: $\delta - 0.05$ and 0.07 (SiMe), 0.71 and 0.73 (Me in thexyl), 0.79 (d, J 6.7 Hz, Me in thexyl), 1.23 (d, J 6.0 Hz, Me), 1.52 (m, J 6.7 Hz, CH in thexyl), 2.84 (1 H, dq, J 15.2 and 5.7 Hz, H_A, CH₂), 3.25 (1 H, dq, J 15.2 and 6.9 Hz, H_B, CH₂), 4.44 (m, J 6.9, 6.7 and 5.7 Hz, CH), 7.4-7.6 (3 H, m, Ph), 7.9-8.0 (2 H, m, Ph). ¹³C NMR: δ -2.9 and -2.4 (SiMe), 18.7, 20.3 and 20.4 (Me in thexyl), 24.6 (Me), 24.9 (C in thexyl), 34.3 (CH in thexyl), 48.5 (CH₂), 66.4 (CH), 128.9, 129.0 and 133.5 (CH in Ph), 138.1 (C in Ph), 200.0 (CO). MS (CI): 307 (100, M+1), 291 (3), 221 (93), 194 (11), 187 (14), 177 (13), 147 (2), 120 (39), 105 (8), 75 (4).

4-(t-Butyldimethylsilyloxy)-2-nonanone 9i. Compound 9i was prepared as for 9a above. Yield (64%), colourless liquid. Anal $C_{15}H_{32}O_2Si$: C,H. ¹H NMR: δ 0.02 and 0.06 (SiMe), 0.87 (*t*-Bu), 1.2–1.5 (m, pentyl), 2.16 (Me), 2.47 (1 H, dd, *J* 15.0 and 5.1 Hz, H_A, CH₂), 2.60 (1 H, dd, *J* 15.0 and 6.9 Hz, H_B, CH₂), 4.1–4.2 (m, CH). ¹³C NMR: δ –4.6 and –4.5 (SiMe), 14.0, 22.6, 24.8, 31.6, 32.0, 37.8 (pentyl and Me), 18.1 (C in *t*-Bu), 25.9 (Me in *t*-Bu), 51.2 (CH₂), 69.3 (CH), 207.7 (CO). MS(CI): 274 (24), 273 (100, *M*+1), 257 (3), 216 (16), 215 (97), 201 (3), 157 (5), 132 (8), 115 (15).

3-Dimethylthexylsilyloxy-1-phenyl-1-octanone **9j**. Compound **9j** was prepared as for **9h** above, except that the reaction mixture was stirred for 20 h, during which time it reached ambient temperature. Yield 524 mg (72%); colourless liquid. Anal. $C_{22}H_{38}O_2Si$: C,H. ¹H NMR: δ

-0.07 and 0.06 (SiMe), 0.71 and 0.74 (Me in thexyl), 0.79 (d, J 6.8 Hz, Me in thexyl), 0.8–0.9 and 1.2–1.6 (m, pentyl and CH in thexyl), 2.88 (1 H, dd, J 15.3 and 5.4 Hz, H_A , CH₂), 3.19 (1 H, dd, J 15.3 and 7.0 Hz, H_B , CH₂), 4.3–4.4 (m, CH), 7.3–7.6 (3 H, m, Ph), 7.9–8.0 (2 H, m, Ph). 13 C NMR: δ –2.7 and –2.4 (SiMe), 14.2 (Me), 18.7 and 20.4 (Me in thexyl), 22.8, 24.8, 32.2 and 38.2 (CH₂ in pentyl), 24.9 (C in thexyl), 34.3 (CH in thexyl), 46.1 (CH₂), 69.9 (CH), 128.9, 129.0 and 133.4 (CH in Ph), 138.2 (C in Ph), 200.2 (CO). MS (CI): 363 (100, M+1), 347 (2), 277 (84), 243 (16), 203 (34), 177 (22), 176 (30), 105 (18), 91 (11), 75 (16).

4-t-Butyldimethylsilyloxy-4-phenyl-2-butanone **9k**. Compound **9k** was prepared as for **9a** above. Yield 314 mg (56%), colourless liquid. Anal $C_{16}H_{26}O_2Si$: C,H. ¹H NMR: δ 0.15 and 0.00 (SiMe), 0.85 (*t*-Bu), 2.15 (Me), 2.54 (1 H, dd, *J* 14.8 and 4.0 Hz, H_A, CH₂), 2.94 (1 H, dd, *J* 14.8 and 8.8 Hz, H_B, CH₂), 5.16 (dd, *J* 8.8 and 4.0 Hz, CH), 7.2–7.4 (m, Ph). ¹³C NMR: δ –5.2 and –4.7 (SiMe), 18.1 (C in *t*-Bu), 25.8 (Me in *t*-Bu), 31.7 (Me), 54.5 (CH₂), 72.0 (CH). MS (CI): 280 (6, *M*), 279 (24), 263 (3), 223 (5), 222 (20), 221 (100), 164 (35), 147 (72).

3-(Dimethylthexylsilyloxy)-3-phenylpropiophenone 91. Compound 91 was prepared as for 9h above. Yield 247 mg (67%); colourless liquid. Anal. $C_{23}H_{32}O_2Si$: C,H. ¹H NMR: δ –0.21 and 0.00 (SiMe), 0.69 (Me in thexyl), 0.76 (d, J 6.9 Hz, Me in thexyl), 1.50 (m, J 6.9 Hz, CH in thexyl), 2.93 (1 H, dd, J 15.3 and 4.0 Hz, H_A, CH₂), 3.57 (1 H, dd, J 15.3 and 8.6 Hz, H_B, CH₂), 5.35 (dd, J 8.6 and 4.0 Hz, CH), 7.2–7.6 (8 H, m, Ph), 7.9–8.0 (2 H, m, Ph). ¹³C NMR: δ –3.2 and –2.4 (SiMe), 18.7, 20.3 and 20.4 (Me in thexyl), 25.0 (C in thexyl), 34.2 (CH in thexyl), 49.3 (CH₂), 72.6 (CH), 126.5, 127.9, 128.8, 129.0 and 133.5 (CH in Ph), 138.2 and 145.5 (C in Ph), 199.3 (CO). MS (CI): 369 (24, M+1), 353 (3), 338 (1), 283 (68), 265 (12), 249 (100), 226 (23), 209 (29), 105 (40), 75 (4).

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