## Synthesis of Disaccharides Containing $\beta$ -D-Mannopyranosyl Groups

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An efficient synthesis of  $\beta$ -D-mannopyranosides is described. D-Mannose is converted by acetalization under kinetic control into crystalline 2,3:4,6-di-O-cyclohexylidene- $\alpha$ -D-mannopyranose. Reaction of the acetal with methanesulfonyl chloride in the presence of triethylamine affords crystalline 2,3:4,6-di-O-cyclohexylidene- $\alpha$ -D-mannopyranosyl chloride which is used in Koenigs-Knorr syntheses using silver carbonate as promotor and dichloromethane as solvent. Yields in disaccharide syntheses, including the  $\beta$ -D-mannosylation of unreactive secondary hydroxyl groups are in the range of 22-84%. The influences of solvent and of promotor upon the reaction product are examined.

Although significant progress has been made in the synthesis of 1,2-cis-glycopyranosides with the pgluco- or p-galacto-configuration using a nonparticipating group in the 2-position. 1-4 the corresponding syntheses of 1,2-cis-mannosides ( $\beta$ -Dmannopyranosides) have until now required multistep procedures of significantly lower overall yields. Thus 4,6-di-O-acetyl-2,3-O-carbonyl-α-Dmannopyranosyl bromide, 5,6 2,3,4-tri-O-benzyl-6-O-acetyl-α-D-mannopyranosyl bromide <sup>7</sup> and 2,3,4,6tetra-O-benzyl-α-D-mannopyranosyl bromide<sup>8</sup> have been used in Koenigs-Knorr syntheses of  $\beta$ -Dmannopyranosides. The latter method, in which silver salicylate is used as a promotor, appears to be limited to aglycones with good steric accessibility.8 Another approach to this problem is to start 3,4,6-tri-O-benzyl-p-glucopyranose-1,2orthoester, make a  $\beta$ -p-glucopyranoside and then, after deacylation in the 2-position, invert the configuration at this position by means of oxidation and reduction to obtain  $\beta$ -p-mannopyranosides. 9,10

We have previously given a preliminary account of a convenient route to  $\beta$ -D-mannopyranosides, <sup>11</sup> taking advantage of the fact that acetalization of D-mannose under kinetic control gives rise to 2,3:4,6-acetals rather than the thermodynamically preferred 2,3:5,6-acetals. <sup>12</sup> 2,3:4,6-Di-O-cyclohexylidene- $\alpha$ -D-mannopyranosyl chloride, obtained from the corresponding 2,3:4,6-acetal was used in Koenigs-Knorr reactions. <sup>11</sup> The scope of this  $\beta$ -D-mannopyranoside synthesis has now been explored; the influence of solvent and promotor upon the product distribution has been examined and we now present a more detailed account of this work.

In order to obtain optimum conditions, promotor and solvent were varied in the mannosylation of 1,2:3,4-di-O-isopropylidene-α-p-galactopyranose with 2,3:4,6-di-O-cyclohexylidene-α-D-mannopyranosyl chloride. The results are shown in Table 1. Silver carbonate as promotor and dichloromethane as solvent gave the highest yield of  $\beta$ -1,6-linked disaccharide (74 %) and they were then used throughout this work. The disaccharides thus made and the yields of the  $\alpha$ - and  $\beta$ -D-anomers obtained are shown in Scheme 1. High yields of  $\beta$ -D-mannopyranosyl disaccharides are obtained for the sterically readily accessible hydroxyl groups in the first three examples. The yield for 1.2:5.6-di-O-isopropylidene-α-D-glucofuranose is moderate and that for the singularly unreactive p-nitrophenyl 3,4,6-tri-Oacetyl-β-D-galactopyranoside is, as expected, low. Previous  $\alpha$ -p-glucosylation of the latter, using 2,3,4,6-tetra-O-benzyl-α-p-glucopyranosyl bromide in a halide-assisted reaction, gave a yield of α-1,2linked disaccharide of only 27 % which is similar to the yield of  $\beta$ -p-mannopyranoside 9.

Catalyst	Solvent	Total yield of $\alpha$ -1,6- and $\beta$ -1,6- linked disaccharides (%)	Yield of $\beta$ -1,6-linked disaccharide (%)
Ag <sub>2</sub> CO <sub>3</sub>	CH <sub>2</sub> Cl <sub>2</sub>	89	74
$Ag_2O$	$CH_2Cl_2$	75	62
$Hg(CN)_2$	$CH_2Cl_2$	41	26
AgCF <sub>3</sub> SO <sub>3</sub> +[(CH <sub>3</sub> ) <sub>2</sub> N] <sub>2</sub> CO Silver disym.	CH <sub>2</sub> Cl <sub>2</sub>	78	22
perchlorate	CH <sub>2</sub> Cl <sub>2</sub>	94	20
$Ag_2CO_3$	$(CH_3CH_2)_2O$	70	46
$Ag_2CO_3$	toluene	34	19
$Ag_2CO_3$	CH <sub>3</sub> NO <sub>2</sub>	48	26

Table 1. Mannosylation of 1,2:3,4-di-O-isopropylidene- $\alpha$ -D-galactopyranose with 2,3:4,6-di-O-cyclohexylidene- $\alpha$ -D-mannopyranosyl chloride. Effect of varying promotor and solvent.

Although the yields are low and the stereoselectivity is lost for particularly unreactive aglycons, the short route still makes the method a convenient alternative to those previously described.<sup>3-10</sup>

Scheme 1.

## **EXPERIMENTAL**

General methods were the same as those described before. <sup>14,15</sup> NMR spectra, recorded on a JEOL JNM FX 100 instrument for all new substances, were invariably in agreement with postulated structures; only especially significant NMR data are presented. Chemical shifts ( $\delta$ ) for solutions in CDCl<sub>3</sub> are given in ppm downfield from internal tetramethylsilane, those in D<sub>2</sub>O in ppm downfield from external tetramethylsilane for <sup>13</sup>C NMR, and in ppm downfield from internal 1,1,2,2,3,3-hexadeuterio-4,4-dimethyl-4-silapentane-1-sulfonate for <sup>1</sup>H NMR.

2,3:4,6-Di-O-cyclohexylidene-α-D-mannopyranosyl chloride. Methanesulfonyl chloride (4.8 g) in dry dichloromethane (10 ml) was added dropwise to a stirred solution of 2,3:4,6-di-O-cyclohexylidene-α-D-mannopyranose (3.4 g) in dry dichloromethane (100 ml) and triethylamine (10 ml). After stirring for 2 h at 40 °C, the solution was cooled to room temperature, washed with water, dried (silica gel) and concentrated. The product was filtered through a short silica gel column (toluene – dichloromethane 1:1) and concentrated to yield the title compound (3.0 g, 83 %),  $\lceil \alpha \rceil_D + 47^\circ$  (c 4.5, CHCl<sub>3</sub>). Crystallization from propan-2-ol gave material m.p. 87 – 88 °C,  $\lceil \alpha \rceil_D + 47^\circ$  (c 3.0, CHCl<sub>3</sub>).

6-O-(2,3:4,6-Di-O-cyclohexylidene-β-D-manno-pyranosyl) 1,2:3,4-di-O-isopropylidene-α-D-galacto-pyranose (1). A mixture of 1,2:3,4-di-O-isopropylidene-α-D-galactopyranose 16 (145 mg, 0.56 mmol), 2,3:4,6-di-O-cyclohexylidene-α-D-mannopyranosyl chloride 11 (780 mg, 2.2 mmol) and silver carbonate (875 mg, 3.2 mmol) in dry dichloromethane (25 ml) containing 4 Å molecular sieve was stirred in the

dark at room temperature for 3 days and then filtered. The residue was washed with dichloromethane and the combined filtrates were concentrated. Silica gel column chromatography (toluene - ethyl acetate 4:1) gave the title compound 1 (256 mg, 79 %)  $[\alpha]_D - 80^\circ$  (c 1.2 CHCl<sub>3</sub>) (Lit.<sup>11</sup>  $\lceil \alpha \rceil_D - 82^{\circ}$  (CHCl<sub>3</sub>)) as well as the corresponding  $\alpha$ -1,6-linked disaccharide 2 (61 mg, 19 %)  $[\alpha]_D$  – 30° (c 3.0, CHCl<sub>3</sub>). <sup>1</sup>H NMR for 1 (CDCl<sub>3</sub>):  $\delta$  5.51 (1H,  $J_{1,2}$  4.9 Hz, H-1 galactose residue), 4.90 (1H,  $J_{1,2}$  2.4 Hz, H-1, mannosyl group). <sup>1</sup>H NMR for 2  $(\tilde{CDCl}_3)$ :  $\delta$  5.49 (1H,  $J_{1,2}$  5.1 Hz, H-1 galactose residue), 5.04 (1H,  $J_{1,2}$  0 Hz, H-1 mannosyl group). 1,2,3,4-Tetra-O-acetyl-6-O-(2,3:4,6-di-O-cyclohexylidene-β-D-mannopyranosyl)-β-D-glucopyranose (3). A mixture of 1,2:3,4-tetra-O-acetyl-β-p-glucopyranose 17 (200 mg 0.6 mmol), 2,3:4,6-di-O-cyclohexylidene-α-p-mannopyranosylchloride<sup>11</sup> (861 mg. 2.4 mmol) and silver carbonate (458 mg, 1.7 mmol) in dry dichloromethane containing 4 Å molecular sieve was stirred in the dark at room temperature for 3 days and then worked up as described above. Silica gel column chromatography (toluene – ethyl acetate 3:1) gave the title compound 3 (312 mg, 81 %)  $[\alpha]_D - 32^\circ$  (c 6.0, CHCl<sub>3</sub>) as well as the corresponding α-1,6-linked disaccharide 4 (54 mg, 14 %)  $[\alpha]_D + 155^\circ$ . <sup>1</sup>H NMR for 3 (CDCl<sub>3</sub>)  $\delta$  5.69 (1H,  $J_{1,2}$  8.1 Hz, H-1 glucose residue), 4.81 (1H,  $J_{1,2}$  2.4 Hz, H-1 mannosyl group), <sup>1</sup>H NMR for 4  $(\vec{CDCl_3})$ :  $\delta$  5.66 (1H,  $J_{1,2}$  7.7 Hz, H-1 glucose residue).

6-O-β-D-Mannopyranosyl-D-glucose. 1,2,3,4-Tetra-O-acetyl-6-O-(2,3:4,6-di-O-cyclohexylidene- $\beta$ -Dmannopyranosyl)- $\beta$ -D-glucopyranose (3) (160 mg. 0.24 mmol) was dissolved in trifluoroacetic acid (0.85 ml). The solution was cooled to 0 °C, water (0.15 ml) was added and the solution was allowed to stand until the hydrolysis was complete ( $\sim 15$ min, TLC). After concentration and three codistillations with acetone, the product was deacetylated with a catalytic amount of sodium methoxide in methanol, neutralized with Dowex 50 (H<sup>+</sup> form) to give the title compound (55 mg, 67 %) m.p. 188 - 190 °C (ethanol),  $[\alpha]_D - 5$ ° (c 2.0,  $H_2O$ ) (Lit.<sup>5</sup> m.p. 209 – 210 °C  $[\alpha]_D$   $0 \rightarrow -5$ ° (c 1)). <sup>13</sup>C NMR (D<sub>2</sub>O):  $\delta$  101.7 (C-1, mannosyl group), 97.1 and 93.2 ( $\bar{\beta}$ -D- and  $\alpha$ -D-C-1, respectively, glucose residue).

Methyl 4-O-(2,3:4,6-di-O-cyclohexylidene-β-D-mannopyranosyl)-2,3-O-isopropylidene-α-L-rhamnopyranoside (5). A mixture of methyl 2,3-O-isopropylidene-α-L-rhamnopyranoside <sup>18</sup> (119 mg, 0.55 mmol), 2,3:4,6-di-O-cyclohexylidene-α-D-mannopyranosyl chloride <sup>11</sup> (755 mg, 2.10 mmol) and silver carbonate (700 mg, 2.5 mmol) in dry dichloromethane (25 ml) containing 4 Å molecular sieve was stirred in the dark at room temperature for 3 days and then worked up as described above.

Silica gel column chromatography (toluene – ethyl acetate 7:1) gave the title compound 5 (247 mg, 84 %) m.p. 163-164 °C (propan-2-ol),  $[\alpha]_D-73$ ° (c 6.2, CHCl<sub>3</sub>) as well as the corresponding  $\alpha$ -1,4-linked disaccharide 6 (38 mg, 13 %), m.p. 136-139 °C (propan-2-ol),  $[\alpha]_D-3$ ° (c, 3.3, CHCl<sub>3</sub>). <sup>1</sup>H NMR (CDCl<sub>3</sub>) for 5:  $\delta$  5.28 (1H,  $J_{1,2}$  2.4 Hz, H-1 mannosyl group), 4.83 (1H,  $J_{1,2}$  0 Hz rhamnosyl residue). <sup>1</sup>H NMR (CDCl<sub>3</sub>) for  $\delta$ :  $\delta$  5.08 (1H,  $J_{1,2}$  0 Hz rhamnosyl group), 4.82 (1H,  $J_{1,2}$  0 Hz rhamnosyl residue).

Methyl 4-O-β-D-mannopyranosyl-α-L-rhamnopyranoside. Methyl 4-O-(2,3:4,6-di-O-cyclohexylidene-β-D-mannopyranosyl)-2,3-O-isopropylidene-α-L-rhamnopyranoside (5) (83 mg) in trifluoroacetic acid (0.85 ml) and water (0.15 ml) was hydrolyzed as described above to give the title compound (45 mg, 86%). The compound crystallized after two concentrations from propan-2-ol. After recrystallization from propan-2-ol the material had m.p. 107–109 °C,  $[\alpha]_D$  –65° (c 1.2 H<sub>2</sub>O). Lit. 6 m.p. 108.5 – 110 °C,  $[\alpha]_D$  –72° (H<sub>2</sub>O)). <sup>13</sup>C NMR (D<sub>2</sub>O): δ 101.9 and 101.7 (C-1, mannosyl group and rhamnosyl residue).

3-O-(2,3:4,6-Di-O-cyclohexylidene-β-D-mannopyranosyl)-1,2:5,6-di-O-isopropylidene-α-p-glucofuranose (7). A mixture of 1,2:5,6-di-O-isopropylidene-α-p-glucofuranose 16 (102 mg, 0.39 mmol), 2,3:4,6-di-O-cyclohexylidene-α-p-mannopyranosyl chloride <sup>11</sup> (540 mg, 1.50 mmol) and silver carbonate (294 mg, 1.07 mmol) in dry dichloromethane (10 ml) containing 4 Å molecular sieve was stirred in the dark at room temperature for 5 days and then worked up as described above. Silica gel column chromatography (toluene – ethyl acetate 4:1) gave the title compound 7 (73 mg, 32 %),  $[\alpha]_D$  - 68 (c 3.6 CHCl<sub>3</sub>) as well as the corresponding  $\alpha$ -1,3linked disaccharide 8 (46 mg, 20%),  $[\alpha]_D + 3^\circ$  (c 2, CHCl<sub>3</sub>). <sup>1</sup>H NMR for 7 (CDCl<sub>3</sub>):  $\delta$  5.77 (1H,  $J_{1,2}$  3.7 Hz, H-1 glucosyl residue), 4.93 (1H,  $J_{1,2} \sim 0$ Hz, H-1, mannosyl group). <sup>1</sup>H NMR for 8 (CDCl<sub>3</sub>):  $\delta$  5.86 (1H,  $J_{1,2}$  3.4 Hz, H-1 glucosyl residue), 5.31  $(1H, J_{1,2} \ 0 \ Hz, H-1, mannosyl group).$ 

3-O-β-D-Mannopyranosyl-D-glucose. 1,2:5,6-Di-O-isopropylidene-3-O-(2,3:4,6-di-O-cyclohexylidene-β-D-mannopyranosyl)-α-D-glucofuranose (120 mg, 0.21 mmol) was hydrolyzed in trifluoroacetic acid (0.85 ml) and water (0.15 ml) as described above. After concentration and three co-distillations with acetone, the title compound (64 mg, 89 %),  $[\alpha]_D + 6^\circ$  (c 4.8, H<sub>2</sub>O) was obtained in a pure state following chromatography on Biogel P2. <sup>13</sup>C NMR (D<sub>2</sub>O): δ 101.7 (C-1, mannosyl group), 96.8 and 93.2 (β-D-and α-D-C-1, respectively, glucose residue). An aliquot of the disaccharide was reduced with sodium borodeuteride. The product was permethylated, hydrolyzed, reduced with sodium borohydride, acetylated and analyzed by GLC-MS. <sup>19</sup> The

products were 3-O-acetyl-1-deuterio-1,2,4,5,6-penta-O-methylglucitol and 1,5-di-O-acetyl-2,3,4,6-tetra-O-methylmannitol.

p-Nitrophenyl 3,4,6-tri-O-acetyl-2-O-(2,3:4,6-di-O-cyclohexylidene- $\beta$ -D-mannopyranosyl)- $\beta$ -D-galactopyranoside (9). A mixture of p-nitrophenyl 3,4,6-tri-O-acetyl- $\beta$ -D-galactopyranoside <sup>13</sup> (223 mg, 0.52 mmol), 2,3:4,6-di-O-cyclohexylidene- $\alpha$ -D-mannopyranosyl chloride <sup>11</sup> (774 mg, 2.2 mmol) and silver carbonate (1.06 g, 3.8 mmol) in dry dichloromethane (25 ml) containing 4 Å molecular sieve was stirred in the dark at room temperature for 5 days and then worked up as described above. Silica gel column chromatography (toluene – ethyl acetate 2:1) gave the title compound 9 (86 mg, 22 %),  $[\alpha]_D$  — 46° (c 2.0, CHCl<sub>3</sub>) as well as the corresponding  $\alpha$ -1,2-linked compound 10 (67 mg, 17 %),  $[\alpha]_D$  — 3° (c 4.0, CHCl<sub>3</sub>).

2-O-β-D-mannopyranosyl-β-Dp-Nitrophenyl galactopyranoside. p-Nitrophenyl 3,4,6-tri-O-acetyl-2-O-(2,3:4,6-di-O-cyclohexylidene-β-D-mannopyranosyl)- $\beta$ -D-galactopyranoside (9) (41 mg, 0.055) mmol) was hydrolyzed and deacetylated as described above. Purification by chromatography on Biogel P2 gave the title compound (21 mg, 83 %),  $[\alpha]_D - 39^\circ$  $(c\ 3.5,\ H_2O)\ ^1H\ NMR\ (D_2O):\ \delta\ 5.39\ (1H,\ J_{1,2}\ 7.2)$ Hz galactosyl residue), 5.01 (1H,  $J_{1,2} \sim 0$  Hz, H-1 mannosyl group. <sup>13</sup>C NMR (D<sub>2</sub>O):  $\delta$  101.7 (C-1, mannosyl group), 99.7 (C-1, galactosyl residue). An aliquot of the disaccharide was permethylated, hydrolyzed, reduced with sodium borohydride, acetylated and analyzed by GLC-MS.19 The products were 1,2,5-tri-O-acetyl-3,4,6-tri-O-methylgalactitol and 1,5-di-O-acetyl-2,3,4,6-tetra-O-methylmannitol.

Solvent and catalyst dependence. A mixture of 1,2:3,4-di-O-isopropylidene-α-p-galactopyranose (0.26 g 1.0 mmol), 2,3:4,6-di-O-cyclohexylidene-α-p-mannopyranosyl chloride and promotor (1.5 mmol) in dry solvent (5 ml) containing 4 Å molecular sieve was stirred in the dark at room temperature for 3-5 days and processed as described above to yield 6-O-(2,3:4,6-di-O-cyclohexylidene-α-p- and β-p-mannopyranosyl)-1,2:3,4-di-O-isopropylidene-α-p-galactopyranose. The yields and product compositions are shown in Table 1.

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